

Al-Fe-V (Aluminum-Iron-Vanadium)

V. Raghavan

The previous review of this system by [1992Rag] presented an isothermal section at 500 °C, which did not clarify the phase relationships between the disordered and the ordered forms of the body-centered cubic (bcc) phase in Fe-rich alloys. The update by [2002Rag] presented an isothermal section at 500 °C for the Fe-rich region, depicting the equilibrium between A2, B2, and DO₃ phases. Recently, [2004Mae] measured the compositions of coexisting phases and obtained tie-lines in the A2 + DO₃ (L₂₁) two-phase region between 750 and 650 °C.

Binary Systems

The Al-Fe phase diagram [1993Kat] depicts four intermediate phases: the high temperature phase ε, FeAl₂ (triclinic), Fe₂Al₅ (orthorhombic), and FeAl₃ (monoclinic). The Fe-based face-centered cubic (fcc) phase is enclosed by a γ loop. The bcc solid solution α dissolves more than 50 at.% Al and exists in the disordered form A2 and the ordered forms of the CsCl-type (B2) and BiF₃-type (DO₃). The Al-V diagram [2000Ric] depicts five intermetallic compounds: V₅Al₈ (D8₂, Cu₅Zn₈-type cubic), VAl₃ (DO₂₂, TiAl₃-type tetragonal), V₄Al₂₃ (hexagonal), V₇Al₄₅ (monoclinic), and V₂Al₂₁ (cubic). The γ loop and the intermediate phase σ with a significant range of homogeneity are the characteristic features of the Fe-V system [1993Smi].

Ternary Isothermal Sections

With starting metals of 99.99% Al, 99.9% Fe, and 99.5% V, [2004Mae] arc-melted under Ar atmosphere or induction-melted under vacuum 30 ternary alloys with Al range

of 5-24 at.% and V range of 5-22 at.%. The alloys were given a final anneal at 750, 700, and 650 °C for times ranging from 28 to 960 h and quenched in iced brine. The phase equilibria were studied by transmission electron microscopy and energy dispersive x-ray spectroscopy. The partial isothermal sections constructed by [2004Mae] at 750, 700, and 650 °C are redrawn in Fig. 1. The tie-lines in the A2 + L₂₁ (DO₃) field are approximately parallel to the direction joining the Fe corner to Fe₂AlV (stoichiometric Heusler composition of L₂₁). The width of the two-phase field increases with decreasing temperature. The addition of V to Fe-Al alloys raises the DO₃ (L₂₁) → B2 transition temperature and expands the A2 + DO₃ (L₂₁) two-phase region.

References

- 1992Rag:** V. Raghavan, The Al-Fe-V (Aluminum-Iron-Vanadium) System, *Phase Diagrams of Ternary Iron Alloys. Part 6*, Indian Institute of Metals, Calcutta, India, 1992, p 204-207
- 1993Kat:** U.R. Kattner and B.P. Burton, Al-Fe (Aluminum-Iron), *Phase Diagrams of Binary Iron Alloys*, H. Okamoto, Ed., ASM International, 1993, p 12-28
- 1993Smi:** J.F. Smith, Fe-V (Iron-Vanadium), *Phase Diagrams of Binary Iron Alloys*, H. Okamoto, Ed., ASM International, 1993, p 433-443
- 2000Ric:** K.W. Richter and H. Ipsier, The Al-V Phase Diagram between 0 and 50 Atomic Percent Vanadium, *Z. Metallkd.*, 2000, **91**(5), p 383-388
- 2002Rag:** V. Raghavan, Al-Fe-V (Aluminum-Iron-Vanadium), *J. Phase Equilibria*, 2002, **23**(5), p 439-440
- 2004Mae:** T. Maebashi, T. Kozakai, and M. Doi, Phase Equilibria in Iron-Rich Fe-Al-V Ternary Alloy System, *Z. Metallkd.*, 2004, **95**(11), p 1005-1010

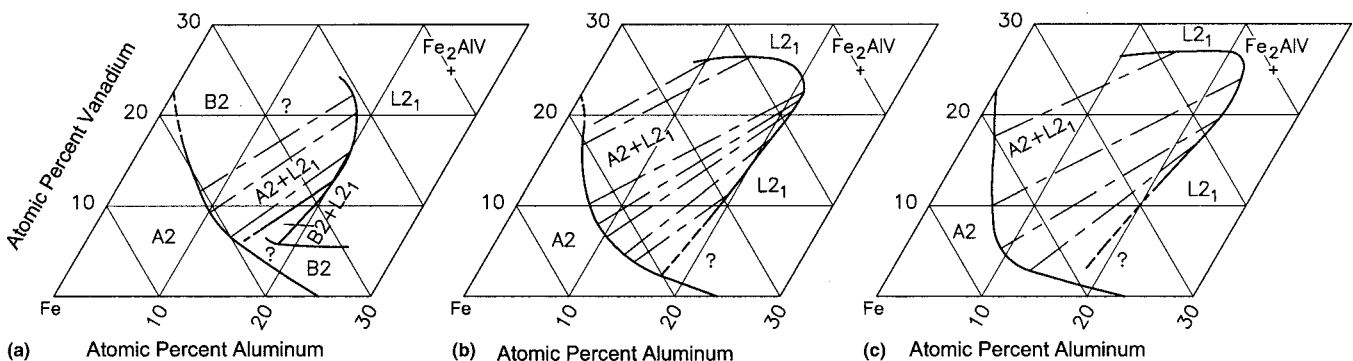


Fig. 1 Al-Fe-V isothermal section at (a) 750 °C, (b) 700 °C, and (c) 650 °C [2004Mae]